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## **PHA Findings**

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ABU	Plant	Revalidation	Start Date	End Date	Facilitator	Scribe			
D&R	#4 Rheniformer	2nd Revalidation	10/5/2006	10/10/2006	Tim Storrs				
Stan Crowe - 0	Members / Role perations; Dan Matson - Process n Post - Designs Engineering	Engineering; Brian Scalef - Designs		Close Out Meeting Participants / Role  Carl Simmers - ABU Manager; Michelle Capshaw - D&R Section Head					
	articipants / Role			Entire PHA Report \\ric841ntshare\ric841ntshare\\ric841ntshare\\ric841ntshare\ric841ntshare\\ric841ntshare\ric841ntshare\\ric841ntshare\					
				* Further discussion about any portion of the report and its contents should be directed to the facilitator or any of the team members listed					
Comments									
Reviewed By	y Date Feedba	ck/Comments							

Section No Section Description											
1		Hot & Cold Feed Through P-3550 &A, P-3551/A, H2 Recycle Line From K-3550									
Item	WhatIf	Deviation	A/C	SOE	RR	ABU Proposal	Resolution	Owner	Due By	Status	
28	16387	Miscellaneous	The staging for access to hotspots continues to be an area of concern. Consider re-evaluating the arrangement of the staging to improve accessibility to hot spots	S		Review the existing staging arrangement that is used to access to current hot spots. Alter staging as needed to make it easier and safer to move from one location to	The staging supervisor reviewed the staging on the reactors and s determined that the current staging meets all safety requirments to work off of. Even though the staging is	Clifford P.	12/31/2006	Completed	

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another on the staging.

safe, some additional modifications
will be added to make it easier for
the operator to monitor the hot
spots---added ladders and some
changes in cross planking will
address the issues. Ops passport
written to complete the work by
Stan Crowe. 11/28/06

Section No		Section Description									
8		Chloride Injec	tion Including V-3591								
Item	WhatIf	Deviation	A/C		SOE	RR	ABU Proposal	Resolution	Owner	Due By	Status
5	16390	What-If	Consider installing a blin from the perc injection s relief		S	3		Sampling and yellow lines of the drawigns have been done to identify perc sources to relief. A carbon vent scrub system was installed on the bulk perc facility which was identified as the largest contributor to the perc in relief. The carbon drum system installed in 2007 will be monitored for performance and a 2nd set of samples will be done to determine if the other drums will have the same installation done in 2008. A chloride audit is also being done on the perc system by an outside audit as part of the refining chloride team to further identify risk areas.	Capshaw, Michelle L.	10/12/2007	Completed

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Opco: Richmond Refinery